Surface Roughness on 304 Stainless Steel

AccuFlo Settings:
MB2520-46 nozzle
1B bypass
0.030” orifice
0.25” distance
Data points at 10, 20, 40, 80, 120 psi

Factors Influencing Surface Roughness:
- Abrasive Size
- Abrasive Velocity
- Abrasive Shape
- Abrasive Hardness
- Angle of Impact
- Material Hardness

Velocity (m/s)
Ra (um)